

Work Order ID 112650

Wednesday, February 05, 2014 1:50:49 PM

112650

Page 1

Item ID: D350-607-541 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod Compatible
 Start Date: 2/3/2014 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 2/4/2014 Req'd Qty: 1.00 ***1*** Customer: CCANA01
 Reference: RMA RA111608

Approvals: Process Plan: WME Date: 14-2-5 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-3	D								

100 0.00 ***100*** 1

QC Memo 0.00
 Quality Control INSPECT RA 111608 D350-607-541 X 1 B108260
 KIT WAS NOT RETURNED
 BASKET NEEDS TOUCH UPS AND NEEDS TO BE REPACKAGED WITH NEW KIT

110 0.00 ***110*** 1 x d el 14/02/06

HandFinish Memo 0.00
 Hand Finishing TOUCH UP WHERE NECESSARY

Work Order ID 112650

Wednesday, February 05, 2014 1:50:50 PM

112650

Page 2

Item ID: D350-607-541**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Stop *NS2*****Item Name:** Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod Compatible**Start Date:** 2/3/2014 **Start Qty:** 1.00 ***1*****Cust Item ID:****Required Date:** 2/4/2014 **Req'd Qty:** 1.00 ***1*****Customer:** CCANA01**Reference:** RMA RA111608**Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start *NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC3- Inspect Part Finish	0.00							
120									
QC	Memo	0.00							
Quality Control									
130	Pick Kit	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC4- 100% Inspect kits for completeness	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
6
9-89

14-2-13

DAS
32
9-89

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14-02-06

14/2/11 (1)

Work Order ID 112650

Wednesday, February 05, 2014 1:50:50 PM

112650

Page 3

Item ID: D350-607-541**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Stop *NS2*****Item Name:** Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod Compatible**Start Date:** 2/3/2014 **Start Qty:** 1.00 ***1*****Cust Item ID:****Required Date:** 2/4/2014 **Req'd Qty:** 1.00 ***1*****Customer:** CCANA01**Reference:** RMA RA111608**Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start *NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location: _____	0.00							
150									
Packaging	Memo	0.00			DAS				
Packaging					6				
					9-89				
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

14-02-19

Picklist Print

Wednesday, February 05, 2014 1:50:45 P

Page 1

Work Order ID: 112650

Parent Item: D350-607-541

Start Date: 2/3/2014

Required Date: 2/4/2014

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN310G4 Nut		Purchased	No				Each	111.0000			DAS 32 9-89		

Location	Loc Qty	Loc Code
ST342	111	
126192	11	
M125932	50	
M127817	50	

DAS 6 9-89	AN413A Bolt	Purchased	No				Each	1,436.0000			DAS 32 9-89		
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Location	Loc Qty	Loc Code
FG	20	
122808	20	
GA	14	
m125709	14	
ST356	10	
m126193	10	
ST515	1392	
m126193	342	
m127432	50	
m127817	1000	

DAS 6 9-89	AN413A Bolt	Purchased	No				Each	56.0000			DAS 32 9-89		
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Location	Loc Qty	Loc Code
ST357	6	
M126176	6	
ST517a	50	
M125716	50	

DAS
6
9-89

126192

M126193

M126176

4/14/14

Picklist Print

Wednesday, February 05, 2014 1:50:46 P

Page 2

Work Order ID: 112650

Parent Item: D350-607-541

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Date: 2/3/2014

Required Date: 2/4/2014

Start Qty: 1.00

Required Qty: 1.00

D2690-61 Manufactured No Each 46.0000
Lanyard

Location	Loc Qty	Loc Code
ST004	12	
110330	12	
ST014	14	
102246	4	
111587	10	
ST020	20	
110815	20	

D350-607-511 Manufactured No Each 4.0000
Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH

Location	Loc Qty	Loc Code
PK015	4	
104941	1	
107570	3	

D350-607-541 Manufactured No Each 1.0000
Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod Compatible

Location	Loc Qty	Loc Code
BSKT003	1	
110084	1	

D3912-041 Manufactured No Each 13.0000
Eyebolt Receiver Assy

Location	Loc Qty	Loc Code
ST070	13	
105974	2	
106636	1	
107135	3	
109380	2	
110868	4	
111423	1	

DAS
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9-89

110330

DAS
31
9-89

110667

DAS
31
9-89

1X 108260 MF
14-2-5

DAS
32
9-89 14/2/10

106636

DAS
31
9-89

Picklist Print

Wednesday, February 05, 2014 1:50:46 P

Page 3

Work Order ID: 112650

Parent Item: D350-607-541

Start Date: 2/3/2014

Required Date: 2/4/2014

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Qty: 1.00

Required Qty: 1.00

~~D4086-200~~

Placard, Max Load

Manufactured No

Each 24.0000

DAS

6

9-89

Location

Loc Qty

Loc Code

ST091

24

109628

4

109986

20

Each 15.0000

Location

Loc Qty

Loc Code

ST097

9

106134

1

110202

1

110975

4

110976

3

ST099

6

103532

3

107283

3

Each 17.0000

Location

Loc Qty

Loc Code

GA

7

110075

7

ST097

7

102354

1

109410

1

110894

3

110895

2

ST099

3

103442

3

DAS
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9-89

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DAS
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14/2/11 ①

DAS
31
9-89

~~D4150-041~~

Attachment Arm Assembly

DAS

6

9-89

~~D4151-041~~

Basket Fwd Hardpoint Assembly, Lower

DAS

6

9-89

Picklist Print

Wednesday, February 05, 2014 1:50:47 P

Page 4

Work Order ID: 112650

Parent Item: D350-607-541

Start Date: 2/3/2014

Required Date: 2/4/2014

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Qty: 1.00

Required Qty: 1.00

D4151-043

Manufactured No

Each 10.0000

Basket Fwd Hardpoint Assembly, Upper

DAS
32
9.89

DAS
6
1.89

Location	Loc Qty	Loc Code
ST085	3	
107382	3	
ST097	7	
106910	3	
108116	1	
109599	3	

D4917-300

Manufactured No

Each 9.0000

Placard, Max Load

DAS
6
1.89

Location	Loc Qty	Loc Code
ST127	9	
110573	9	

MS17984-G413

Purchased No

Each 42.0000

Quick Release Pin

DAS
6
9.89

Location	Loc Qty	Loc Code
ST332	42	
m126872	17	
m127813	25	

MS21042L4

Purchased No

Each 4,080.0000

Locknut

DAS
3
9.89

Location	Loc Qty	Loc Code
GA	53	
m126333	53	
ST509	4000	
m127255	2000	
m127813	2000	
ST518	27	
m127376	27	

DAS
32
9.89

14/2/11 (1)

m127255

DAS
31
9.89

Picklist Print

Wednesday, February 05, 2014 1:50:47 P

Page 5

Work Order ID: 112650

Parent Item: D350-607-541

Start Date: 2/3/2014

Required Date: 2/4/2014

Parent Item Name: Quick Release Heli-Utility Basket™ Long Version Heavy Duty Lid Squirrel Cheek & Spacepod

Start Qty: 1.00

Required Qty: 1.00

MS24665-151

Cotter Pin

Purchased

No

Each

126.0000

DAS
32
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

GA	29	
17566	29	
ST323	97	
125646	2	
m127305	95	

M127305

NAS1149C0463R

Washer

Purchased

No

Each

476.0000

DAS
32
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001	21	
119097	21	
ST292	455	
123248	1	
123355	154	
m127306	300	

M123305

NAS1149F0432P

WASHER

Purchased

No

Each

1,182.0000

DAS
32
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

ST295	766	
M121350	16	
M127813	750	
ST510a	416	
M126221	416	

M126221

NAS1515H4L

Washer

Purchased

No

Each

460.0000

DAS
32
9-89

DAS
6
9-89

Location

Loc Qty

Loc Code

FG	32	
103691	32	
ST297	428	
m127432	78	
m127831	350	

M127432

Wednesday, February 05, 2014 1:50:47 PM

Shop Packet Print

Page 5

RA 111608

Received @ Dart Nov 4th, 2013
Inspected @ Dart Dec 16th, 2013

CUSTOMER: CANADIAN HELICOPTERS
CUSTOMER CONTACT: CLAUDE BOULE
SHIPPED FROM: LES CEDRES QC, CANADA

Instructions for RA 111608

- **D350-607-611 B108576** returned to dart engineering only — *Scrap*
 - Not for production use!
- **D350-607-541 B108260**
 - No kit / hardware returned *Re-work*
 - Only D4030-041 B99673 returned and needs minor touchups around holes where hardware was installed *Re-work*
- **D350-607-541 B108259**
 - No kit / hardware returned
 - Only D4030-041 B97698 returned and needs minor touchups around holes where hardware was installed

Would suggest only returning D4030-041 baskets to stock and picking new kits from stock.

Time Estimate = 3 HOURS PER BASKET

Departments Required: FINISHING & STORES

Pictures Attached = NO

QTY INSPECTED = x1 D350-607-541 B108260 (D4030-041 B99673)
x1 D350-607-541 B108259 (D4030-041 B97698)

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**